



Nikko-Rack

QUICK ADJUSTABLE MAGAZINES PAT.

NIX,INC.

Super Nikko-Rack SIZE-M Assembly Manual

適応機種
R25, N25, SR25
R25-4C, N25-4C, SR25-4C

Read this manual carefully before assembly.

Operating precautions

- Do not use under any circumstances such as detergent, nut and bolt locker, grease, or other organic solvent. This might result in deformation or damage.
- Do not use this product as a stool to stand or sit on. Any such practice might damage the product, resulting in injury.
- Do not throw this products or apply a strong impact to it. This might result in deformation or damage.
- Do not expose this product to direct sunlight or ultraviolet radiation. Any such practice may result in deformation or damage.
- Before moving this product, be sure to check that the lever is locked. The moving parts may move when you least expect it, resulting perhaps in getting your finger or other part of your body caught.
- Do not put this product into a hot drying furnace. Any such practice might result in deformation or damage.
- When reassembling or otherwise handling this product, be careful about the sharp tips of the parts. They may result in injury.

List of parts

*For 4C (guide channel U : 4pcs), the quantity is in ().

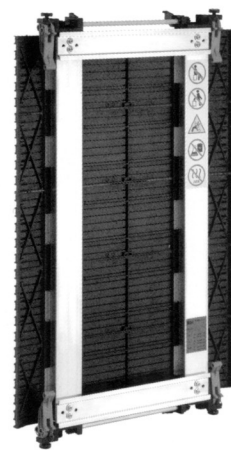
①-A

Guide rail unit A ... 1unit



①-B

Guide rail unit B ... 1unit



② Base 2pcs



*The two base(top and bottom plates) are identical.

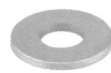
③ Guide channel U 2pcs (4C : 4pcs)



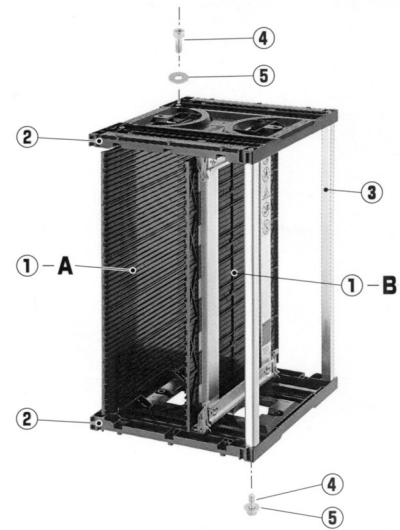
④ Hexagon socket head cap screw M6×16..... 8pcs (4C : 12pcs)



⑤ Flat washer ... 8pcs (4C : 12pcs)

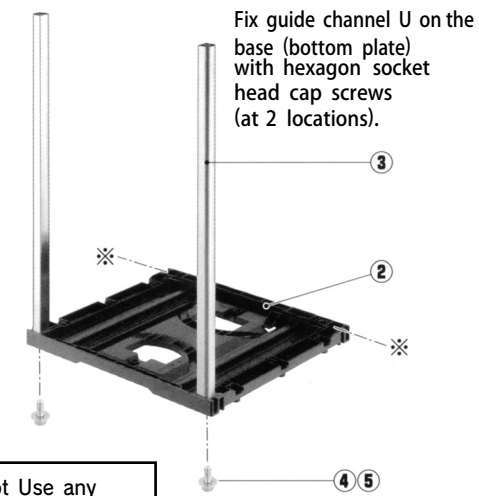


Composition of parts



Assembly procedure *Assemble the parts in numerical order : ① to ④.

① Installing guide channel U

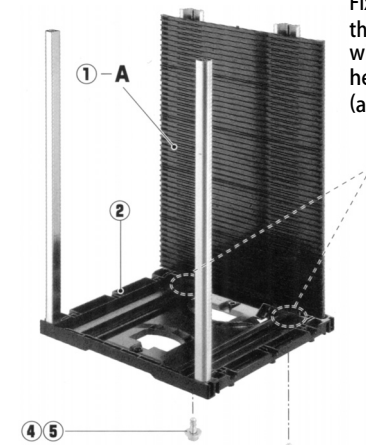


Fix guide channel U on the base (bottom plate) with hexagon socket head cap screws (at 2 locations).

Do Not Use any chemical or Grease such as NUT and BOLT LOCKER

◆ In the case of "4C", also install at ※ (4 places)

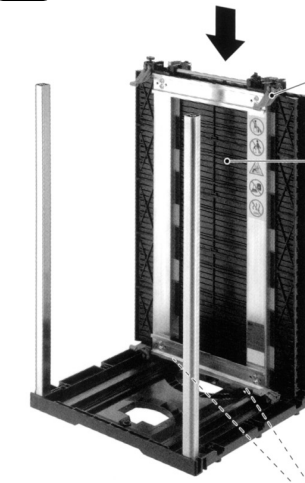
② Installing guide rail unit A



Fix guide rail unit A on the base (bottom plate) with hexagon socket head cap screws (at 2 locations).

Do Not Use any chemical or Grease such as NUT and BOLT LOCKER

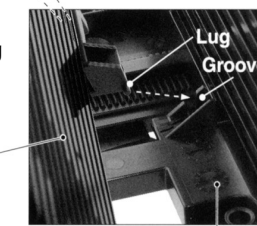
③ Installing guide rail unit B



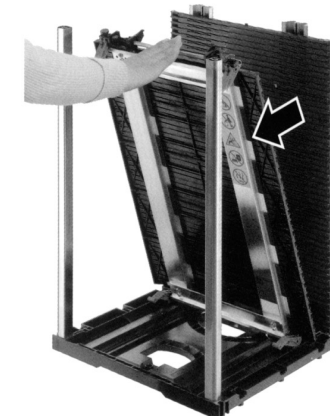
Caution
Tilt the levers up (at 4 locations), then install the parts.

3-1
Install guide rail unit B on the base (bottom plate).

At that time, fit the lug at the bottom of Unit B into the groove in the base (see the right-hand side of the photo).



Base (bottom plate)



3-2
Next, tilt guide rail unit B to wards you as shown in the photo.

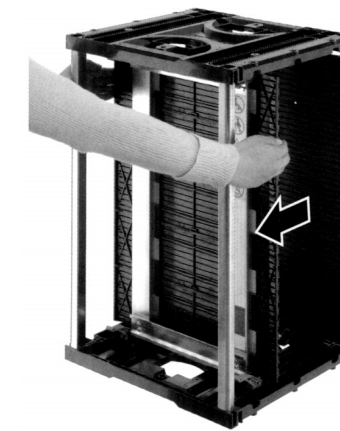
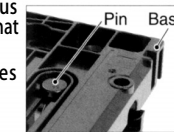
④ Installing the base (top plate)



4-1
install the base (top plate). In that stage, do not fix it with hexagon socket head cap screws.

4-2
Then hold the part of the base (top plate) closest to you with your left hand, while press the top of guide rail unit B towards Unit A with your right hand until it clicks (see the bottom portion of the photo).

4-3
Press the floating base (top plate) from above, thus making it so that the pin of Unit B becomes visible.



4-4
Slide guide rail unit B to wards you, then fix the base (top plate) with hexagon socket head cap screws (4 locations).

Assembly complete

Tightening tool: Hex wrench (2-sided width: 5 mm), tightening torque: 2.70 ± 0.25 N · m (2.45-2.95 N · m)

This product is compliant with the RoHS Directive.